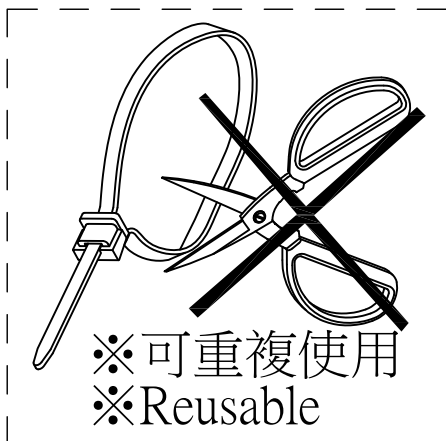


※請仔細閱讀此說明書，以確保您可以在最短時間內完成安裝。
Please read this instruction carefully to ensure the installation is completed.

LU-933

安裝說明書

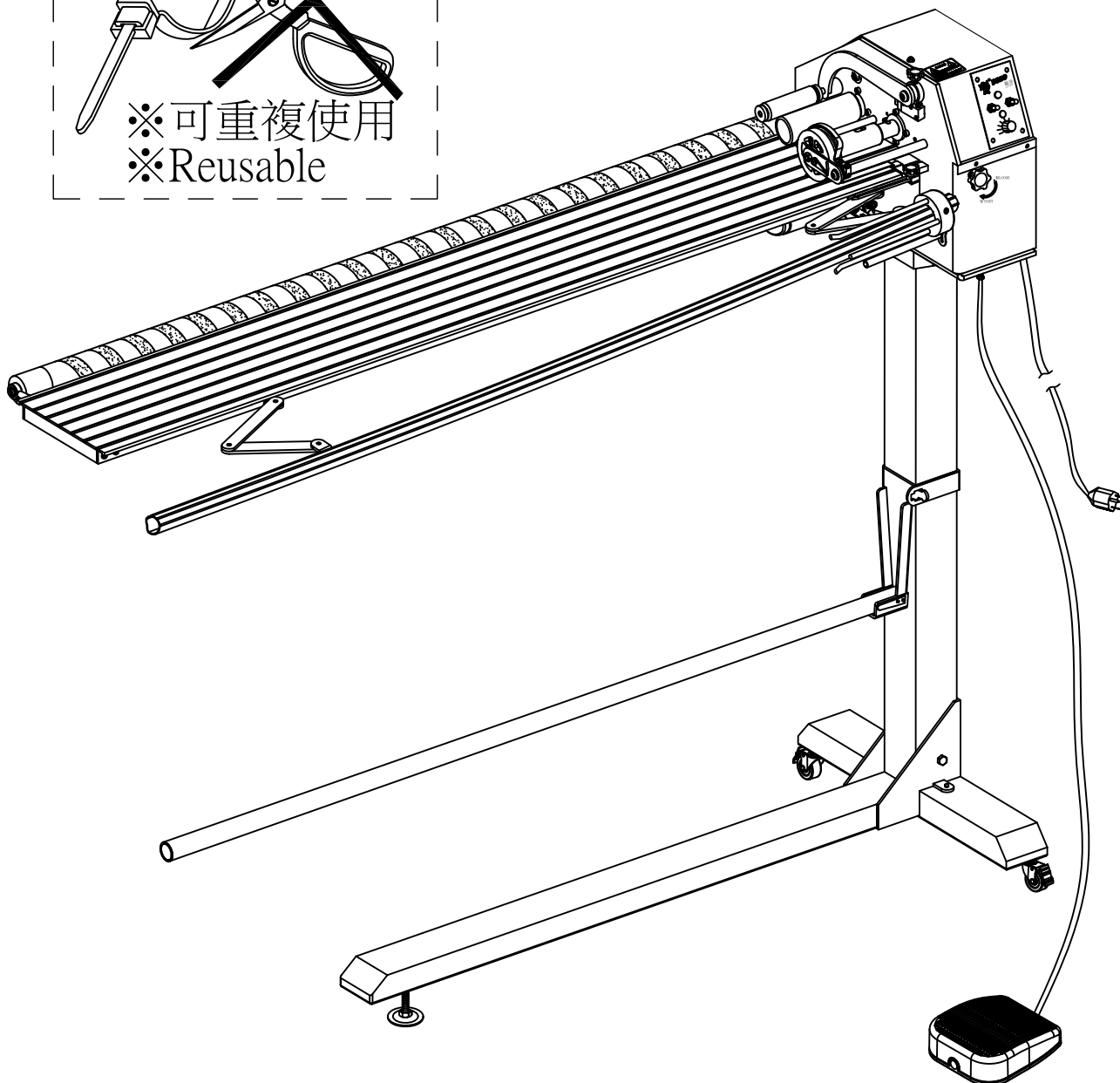
Installation instruction



Please connect ground wire.



Avoid electric shock.

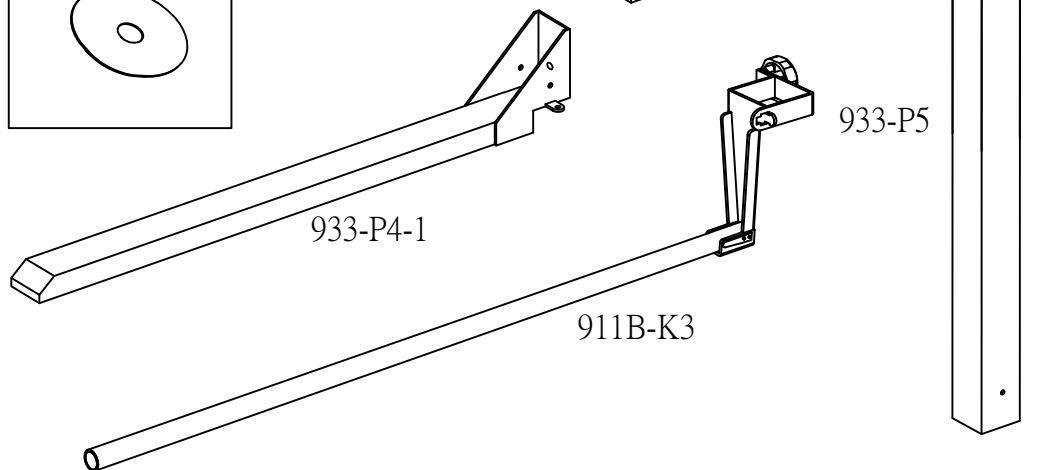
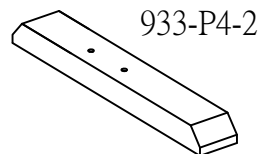
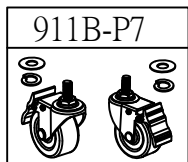
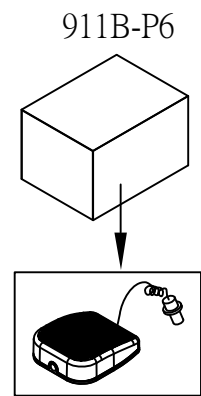
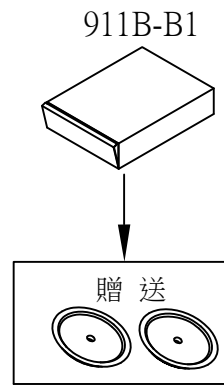
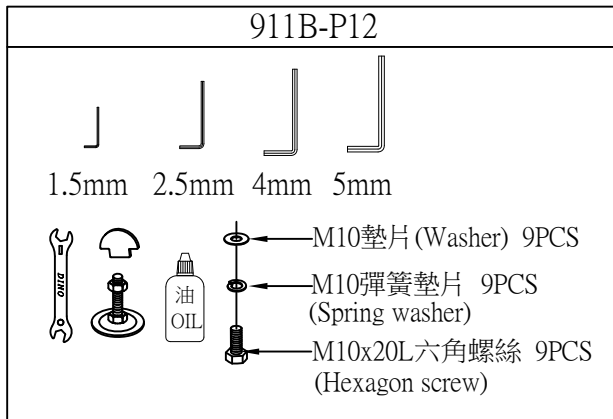
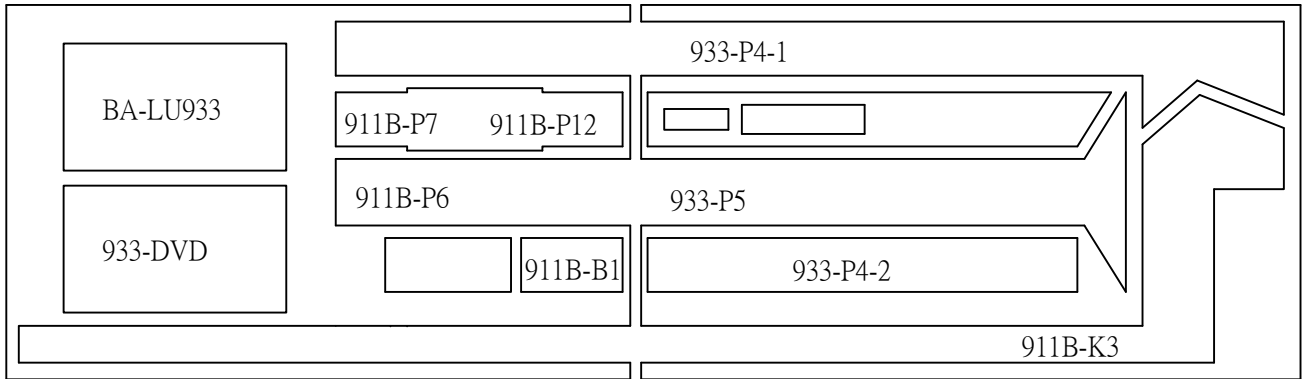


前言 PREFACE:

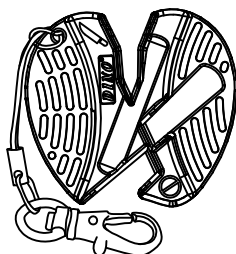
- 請依本說明書頁次逐項安裝與調整，以確保您可以在最短時間內得到最佳運轉效果。
- Please follow the instruction manual so that you get the best efficiency of the device.

● 工具及相關零件 Tool & Parts

● 包裝盒內位置標示 The position in the box



贈品
FREE GIFT

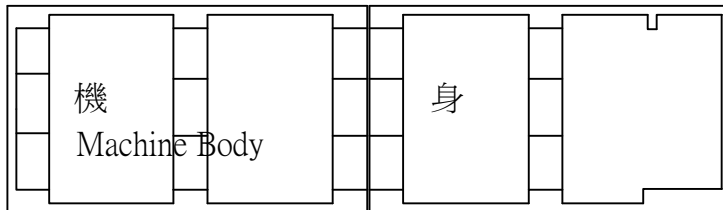


使用方法見最後一頁
See last page for the usage.

組 合 圖

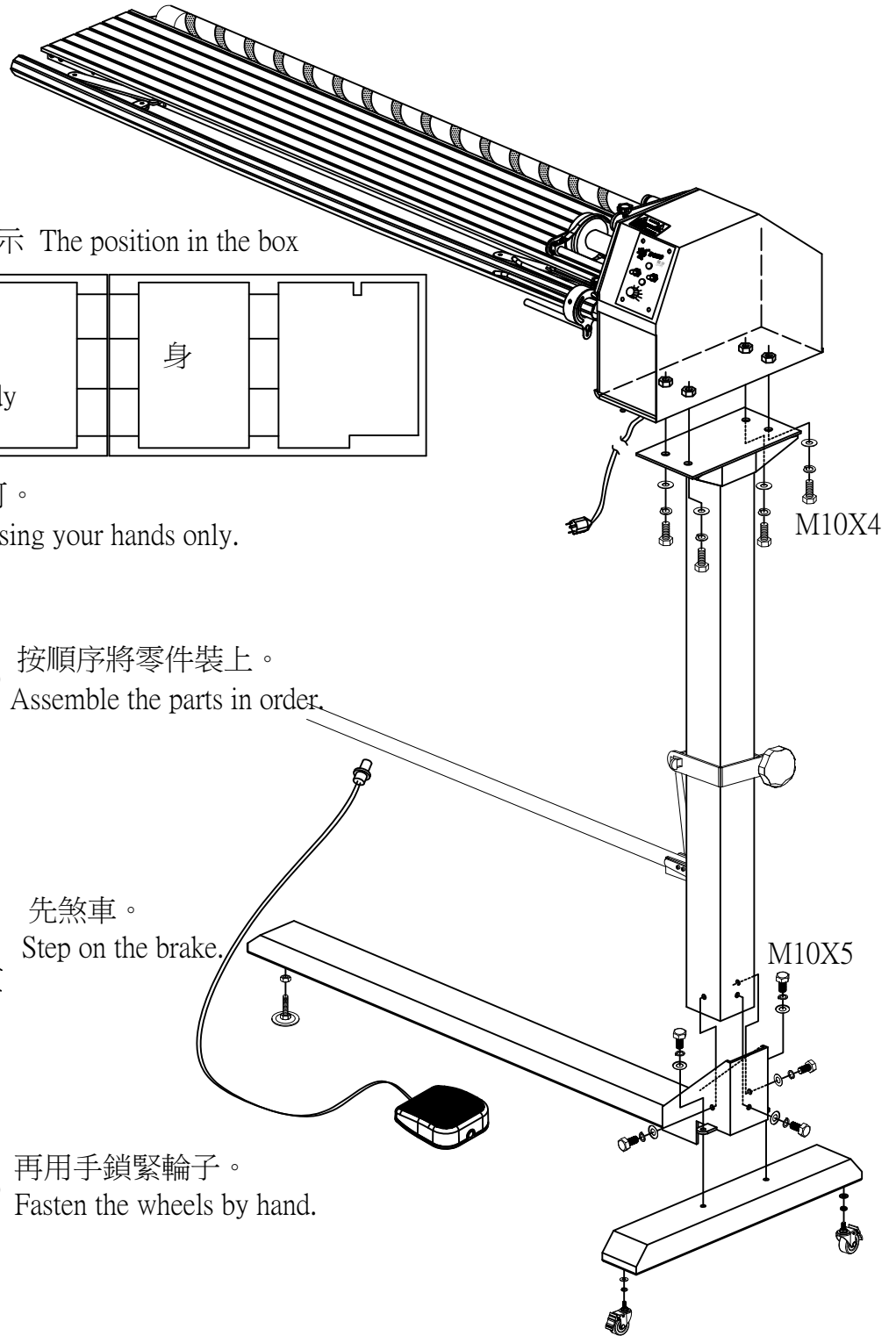
ASSEMBLING CHART

◎ 包裝盒內位置標示 The position in the box

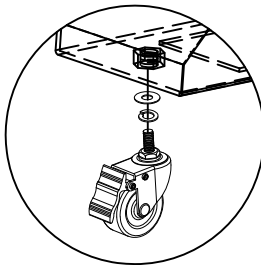


※安裝輪子，用手即可。

Install the wheels by using your hands only.

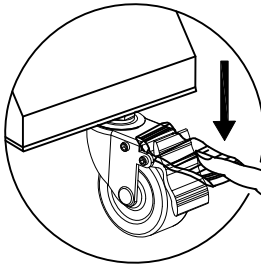


1



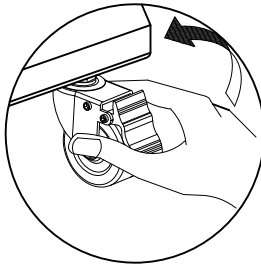
按順序將零件裝上。
Assemble the parts in order.

2



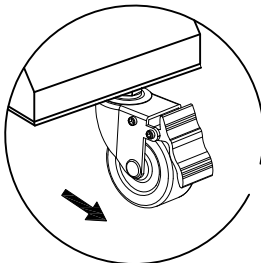
先煞車。
Step on the brake.

3



再用手鎖緊輪子。
Fasten the wheels by hand.

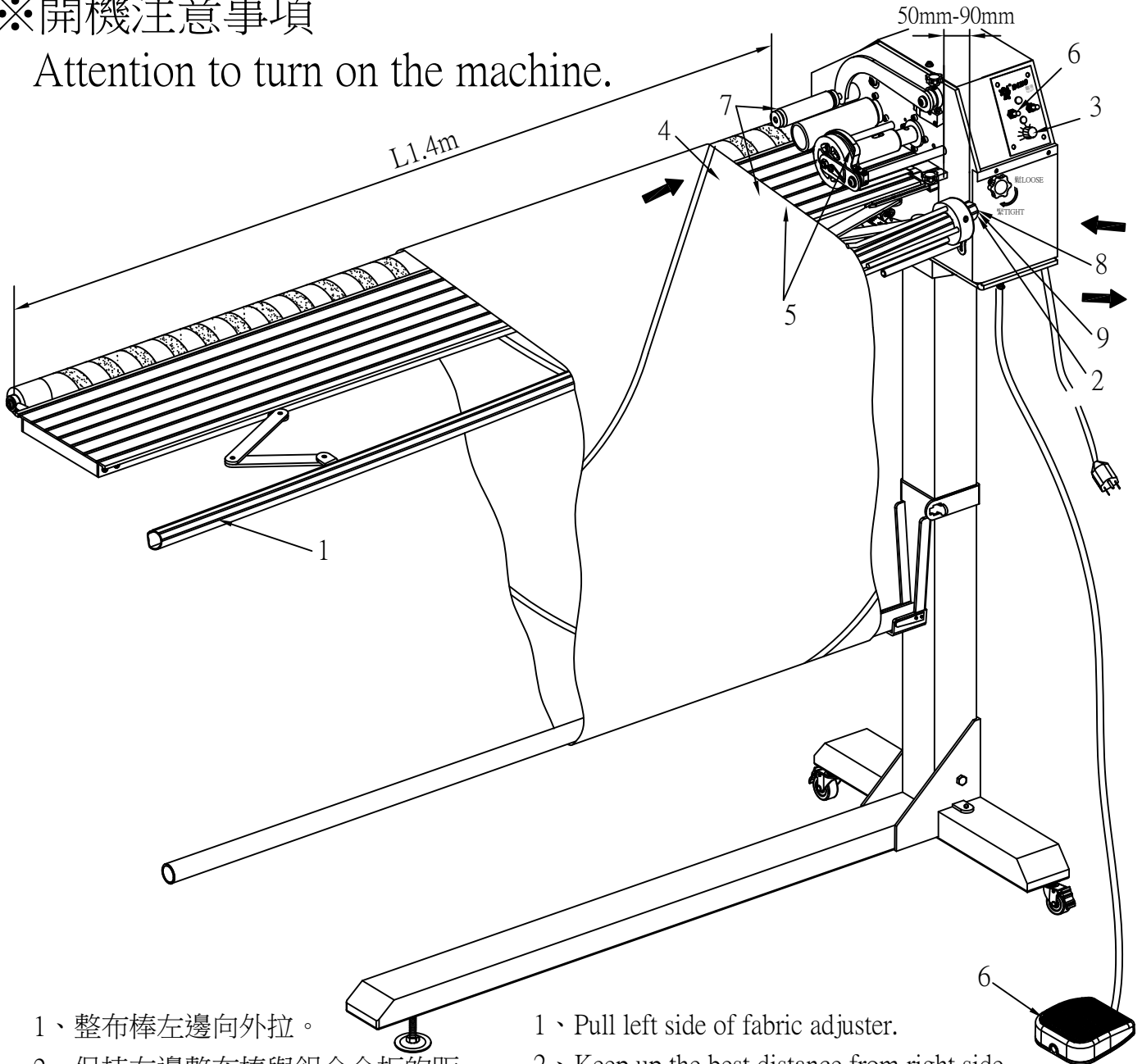
4



鎖緊後，輪子的方向必須朝外。
After fastened please turn all the wheels outside.

※開機注意事項

Attention to turn on the machine.

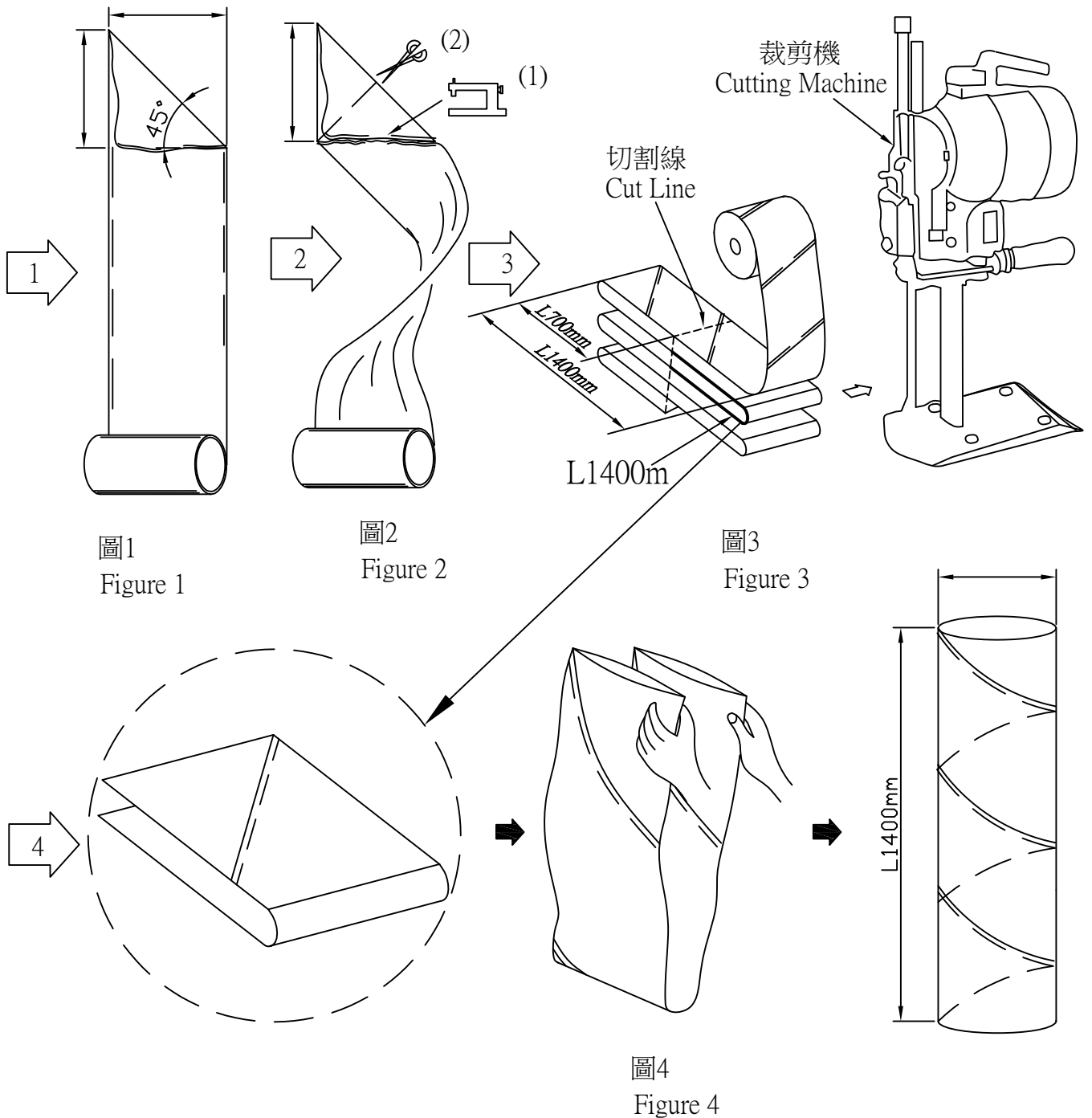


- 1、整布棒左邊向外拉。
- 2、保持右邊整布棒與鋁合金板的距離為50mm~90mm為最佳。
- 3、請先將速度調整於40-50之間再將電源開啟，並先以手動控制。
- 4、將布拉進機身。
- 5、布與刀輪對齊。
- 6、手動開關，配合腳踏板控制。
- 7、布先裁半圈(約20cm)，再捲入捲布筒。
- 8、若布進入太慢時，可將整布棒右側向內推進10mm，再將布繞一圈，若布再不進入再往內慢慢推進。
- 9、若布進入太快時，請將整布棒右側向外拉出10mm。

- 1、Pull left side of fabric adjuster.
- 2、Keep up the best distance from right side of fabric adjuster to aluminum board is 50mm~90mm.
- 3、Please make sure the speed is at 40-50 before turn on. And control advance by manual.
- 4、Put one piece of fabric into the machine body.
- 5、Please make sure fabric and blades are parallel.
- 6、Manual switch operate with foot pedal.
- 7、Cut the fabric about 20cm then rolled onto the fabric reel.
- 8、If the fabric enters slowly please push the fabric adjuster 10mm. Then roll the fabric again. If the fabric still can't enter please try to push the adjuster little by little.
- 9、If the fabric enters too fast please pull the fabric adjuster 10mm.

45度橫條平織布裁切法.

45° twill woven fabrics cut method.



A、準備布匹。 Prepare fabric.

B、依圖1沿著虛線折成45度。 Fold up the dotted line into 45°.

C、(1)完成B步驟後縫合箭頭指向的虛線。(2)縫合後剪掉虛線上的三角形。

(1)Complete the step B;stitch up the dotted line which pointed by an arrowhead.

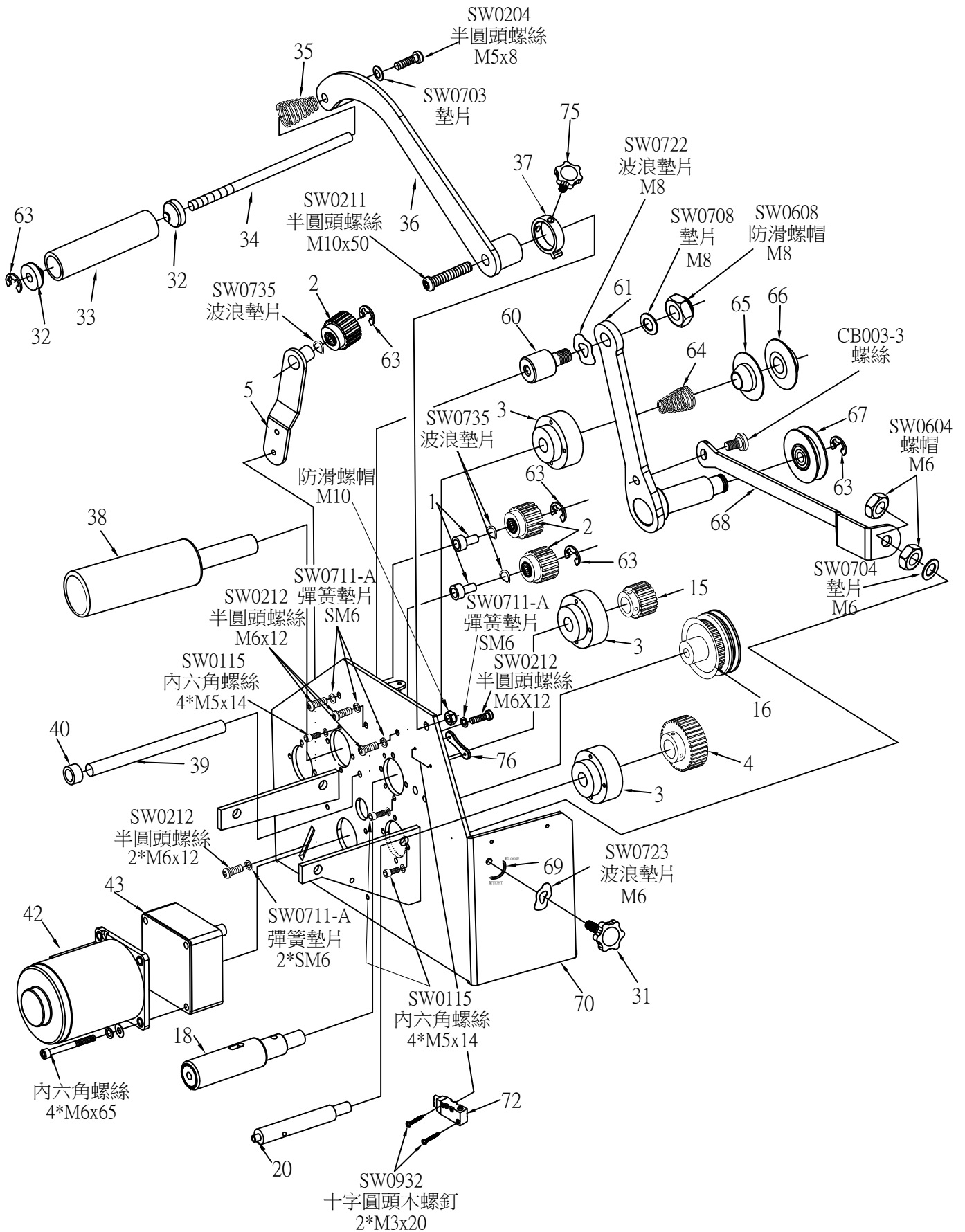
(2)After stitched up then cut the triangle form above the dotted line which pointed by a scissors.

D、將布條以每1400mm對折，用材切機從布條中間切斷如圖3，即成為圖4等長的圓筒布條。

Fold up the strip of cloth in every 1400 mm then use the machine to cut the line from the middle of cloth showed as figure 3 then it will become same length in every cylinder of cloth.

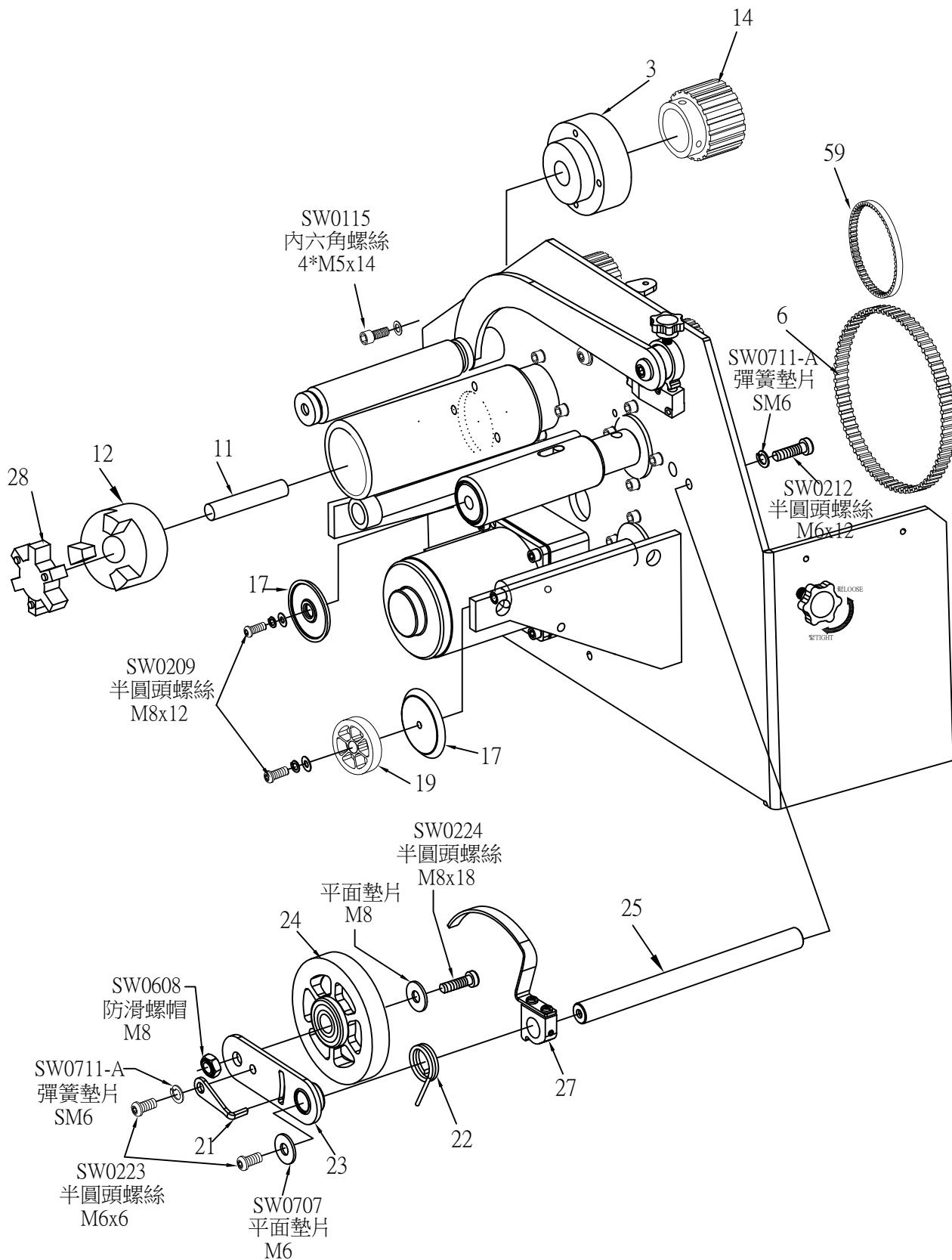
LU-933零件分析圖表

Detail drawing of the LU-933



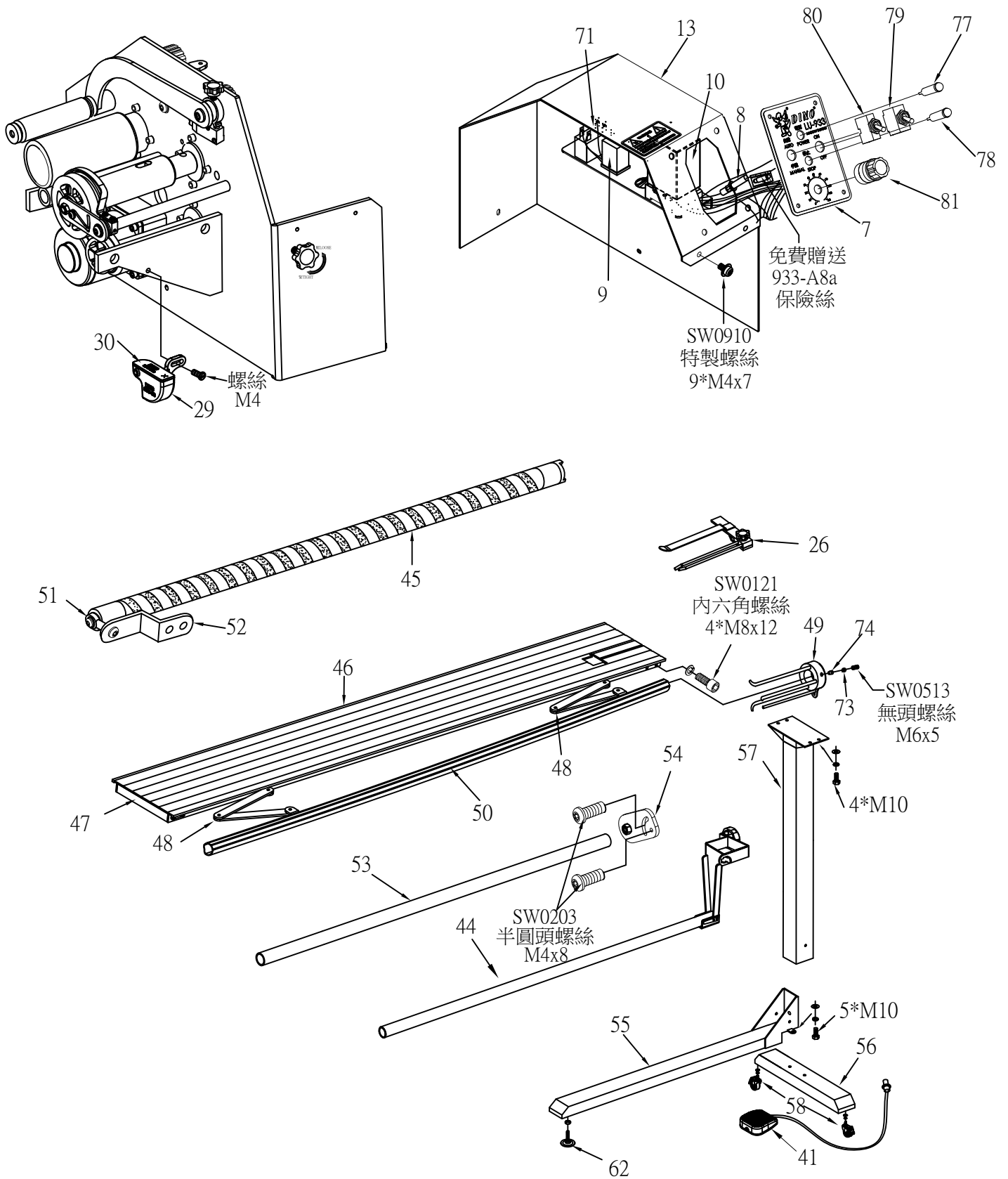
LU-933零件分析圖表

Detail drawing of the LU-933



LU-933零件分析圖表

Detail drawing of the LU-933



LU-933零件分析圖表

Detail drawing of the LU-933

序號 Ref.No.	物料編號 Part.No.	名稱 Description	單位用量 Amt.Req.
1	911B-A1	齒輪軸心 Gear Axle	2
2	911B-A2a	培林齒輪1543 Gear's Bearing 1543	3
3	911B-A3	培林座 Bearing Seat	4
4	911B-A4b	下刀架齒輪1544 Gear's Bearing 1544	1
5	933-A5	皮帶調節座 Belt Adjuster Seat	1
6	933-A6-1	皮帶 Timing Belt 310-DXL 9mm寬*7874mm	1
7	933-A7	面板 Control Panel	1
8	933-A8a	玻璃保險絲 Fuse	1
9	911B-A9a	繼電器(220V) Relay 3.5Ux60Wx5G	1
	911B-A9b	繼電器(110V) Relay 3.5Ux60Wx5G	1
10	911B-A10a	馬達控制器SS22 Speed Controller	1
11	911B-A4a	齒輪棒 Gear Stick	1
12	911B-M1d	三角連接頭(有洞) Three Feet Connector	1
13	933-AD	外蓋 Casing	1
14	933-F	齒輪21齒 Gear's Bearing 21	1
15	911B-A2	鎖螺絲齒輪1542 Screw's Gear 1542	1
16	933-H	馬達用齒輪 Motor's Gear	1
17	911B-B1	刀片組 Knives Set	2
18	911B-B03	上刀架 Upper Knife Holder	1
19	933-B3	刀墊 Knife Cushion	1
20	911B-B4	下刀架 Lower Knife Holder	1
21	933-C3c	壓布輪配件C Roller's accessory C	1
22	911B-C2-A	保護刀組用彈簧 Spring	1
23	933-C3	壓布輪桿(L8121) Roller's Shaft	1
24	933-C4	壓布輪 Roller	1
25	933-C5	保護刀組用軸心棒 Roller's Axle	1
26	911B-C6	調整尺 Ruler	1
27	933-C7	保護刀座組 Protection Cover's Seat	1
28	911B-C8	六角塑膠 Hexagon Rubber	1
29	933-C9	油壺 Oil Container	1
30	933-C9a	油壺蓋 Oil Container Cover	1
31	933-A1	旋鈕 Knob	1
32	911B-E1	錐型套環 Cone Plug	2
33	911B-E2	捲布筒 Fabric Reel	1
34	911B-E4	捲布器軸心 Fabric Reel's Axle	1
35	911B-E5	錐型彈簧 Cone Spring	1
36	933-E6	連桿 Link Shaft	1
37	933-E7	固定扣環 Retaining Ring	1

LU-933零件分析圖表

Detail drawing of the LU-933

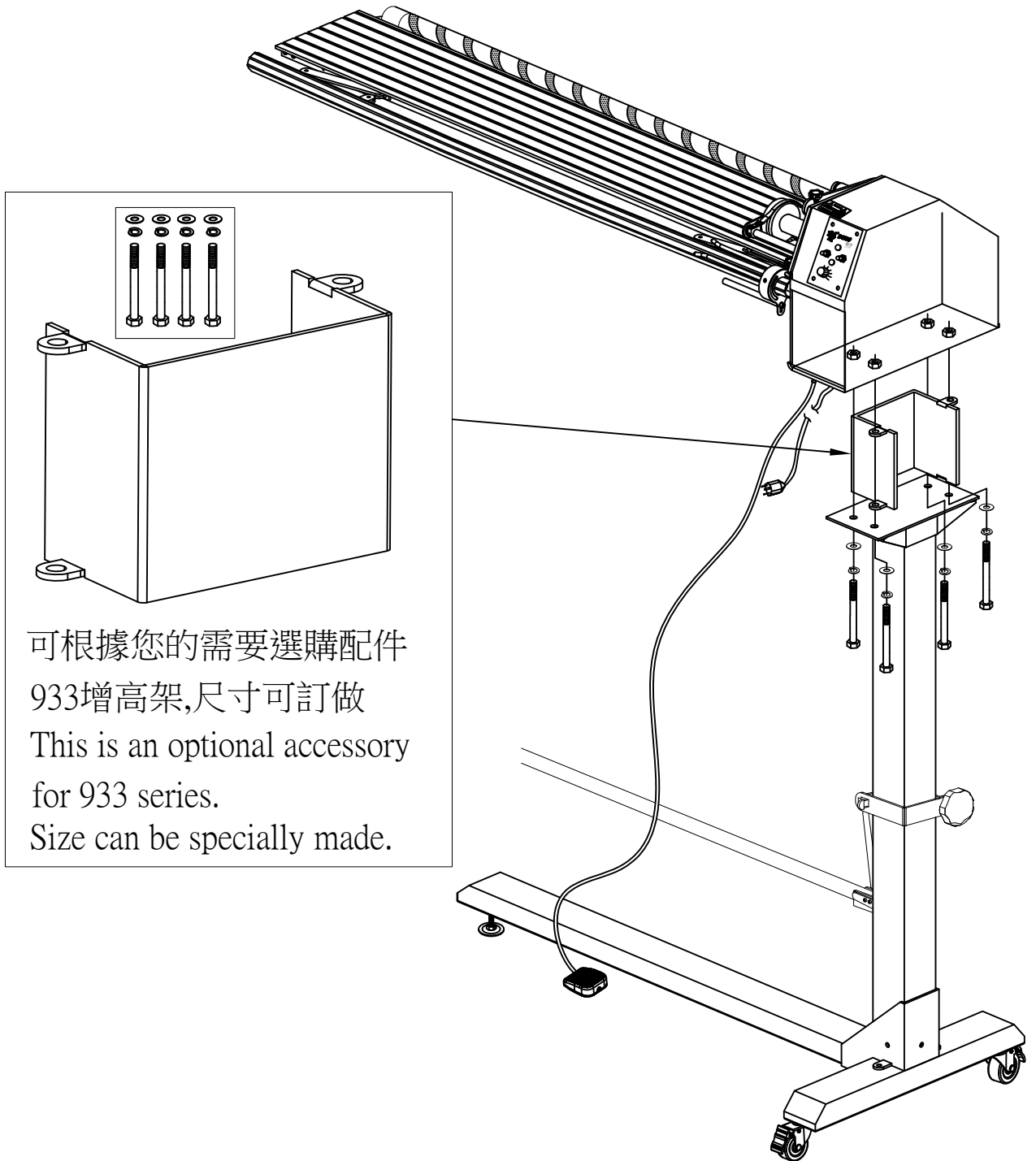
序 號 Ref.No.	物料編號 Part.No.	名 稱 Description	單位用量 Amt.Req.
38	933-G	捲布軸 Fabric Reel's Axle	1
39	911B-H2	軸 Axle	1
40	911B-H1	短軸調整環 Short Axle Adjusting Ring	1
41	911B-P6	腳踏開關組 Pedal Switch	1
42	933-J1a	馬達(110V) Motor(110V)	1
	933-J2a	馬達(220V) Motor(220V)	1
43	933-J1b	齒輪箱 Gear Box	1
44	911B-K3	置布器 Fabric Pressure Adjuster	1
45	933-M1-N	滾布棒 Fabric Roller	1
46	911B-M2	鋁合金板 Aluminium Board	1
47	911B-M3	支撐檔片 Support Plate	1
48	911B-M4	翅膀 Fabric Adjuster's Rod Joint	2
49	933-M5	整布器 Fabric Adjuster	1
50	933-M6	整布棒 Fabric Adjuster	1
51	VC2700E-UTE02	魚眼軸承 Fabric Roller's Bearing	1
52	911B-M8	連接片 Connector Piece	1
53	911B-M9	整布座支撐桿 Fabric Board Supporter Rod	1
54	911B-M10	調節片 Adjuster Piece	1
55	933-P4-1	腳架 P4-1 Stand	1
56	933-P4-2	腳架 P4-2 Stand	1
57	933-P5	腳架 P5 Stand	1
58	911B-P7	腳輪 Wheel	2
59	933-A6-2	皮帶 Timing Belt V-FOZ 6mm寬*335mm	1
60	933-D-1	固定軸 Fix Axle	1
61	933-D	調節桿 Adjuster Shaft	1
62	911B-P11	腳墊螺絲 Staff Screw	1
63	E-7	E型墊片 E-Type Washer	5
64	SUN-05	彈簧 Spring	1
65	933-A-2	活動輪 Moving Bearing	1
66	933-A-1	固定輪 Fix Bearing	1
67	933-C	調節輪 Adjuster Bearing	1
68	933-D-3	連接桿 Connector Shaft	1
69	933-T	透明貼標 Clear Tape	1
70	933-AC	外殼 Crust	1
71	933-A17	電容器(220V) Capacitor	1
	933-A17a	電容器(110V) Capacitor	1
72	933-A16	微動開關 Micro Switch	1
73	933-M5h	整布器用彈簧 Fabric Adjuster's Spring	1

LU-933零件分析圖表

Detail drawing of the LU-933

序 號 Ref.No.	物料編號 Part.No.	名 稱 Description	單位用量 Amt.Req.
74	911B-M5g	塑鋼定位Pin Colloidal Particle Pin	1
75	933-E7a	梅花螺絲 Torx Screw	1
76	933-I	安全開關固定座 Safety Switch Bracket	1
77	911B-A11a	LED燈(紅燈110V) LED (red light 110V)	1
	911B-A11	LED燈(紅燈220V) LED (red light 220V)	1
78	911B-A12a	LED燈(綠燈110V) LED (green light 110V)	1
	911B-A12	LED燈(綠燈220V) LED (green light 220V)	1
79	911B-A13	ON / OFF開關(四腳) ON/ OFF Switch (4 wires)	1
80	911B-A14	ON / OFF開關(三腳) ON/ OFF Switch (3 wires)	1
81	911B-A15	旋鈕 Knob	1

● 選購品--增高架
Optional--Height Enhancer

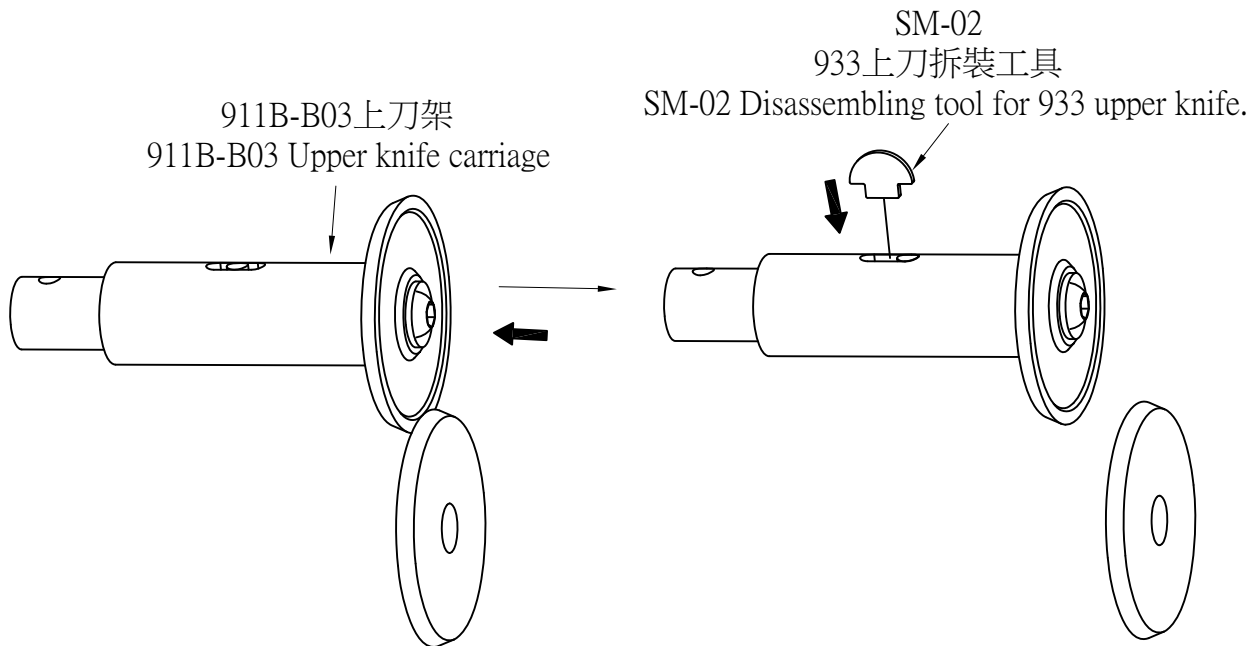


● 附錄--933上刀拆裝工具的使用方法

Appendix-A disassembles method for LU-933 upper knife.

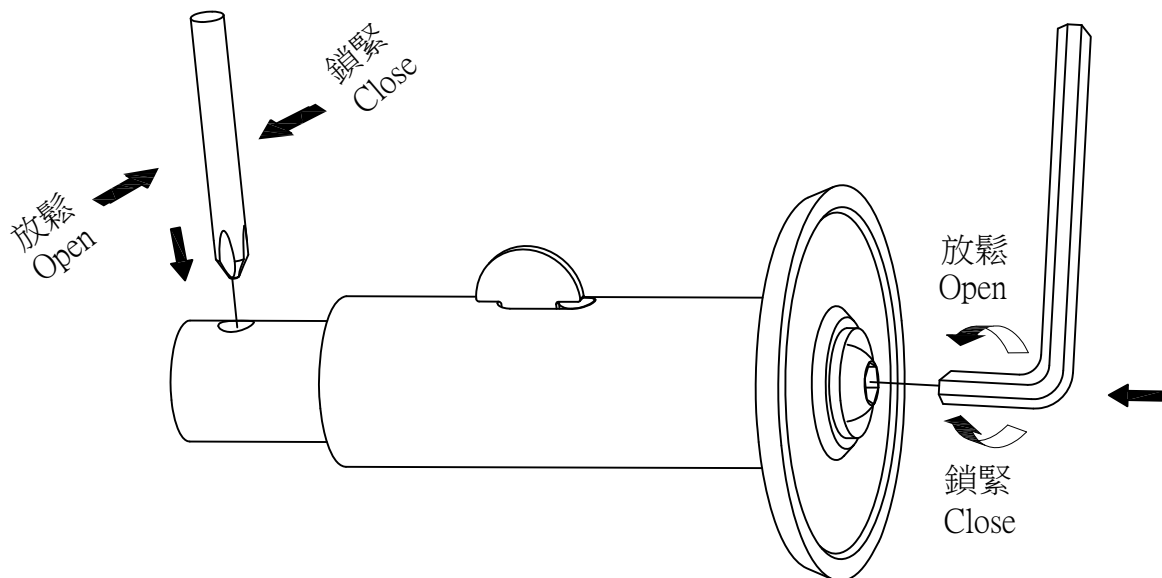
1、用手推動上刀架至最頂端，使上下兩塊刀片分離,將SM-02(933上刀拆裝工具)放入孔中卡緊

1、Push the upper knife carriage to the bottom to separate both blades.
Put SM-02 into the hole and make sure it's lucked.



2、將十字起子套入孔中固定，再將六角扳手套入內六角螺絲，雙手用力即可鎖緊或放鬆螺絲(裝上或取下B1刀片)

2、Insert the screw driver into the hole to fix. Use Allen Key to tighten/loosen the hexagonal bolt.(For assembling/disassembling B1 knife set)



故障排除

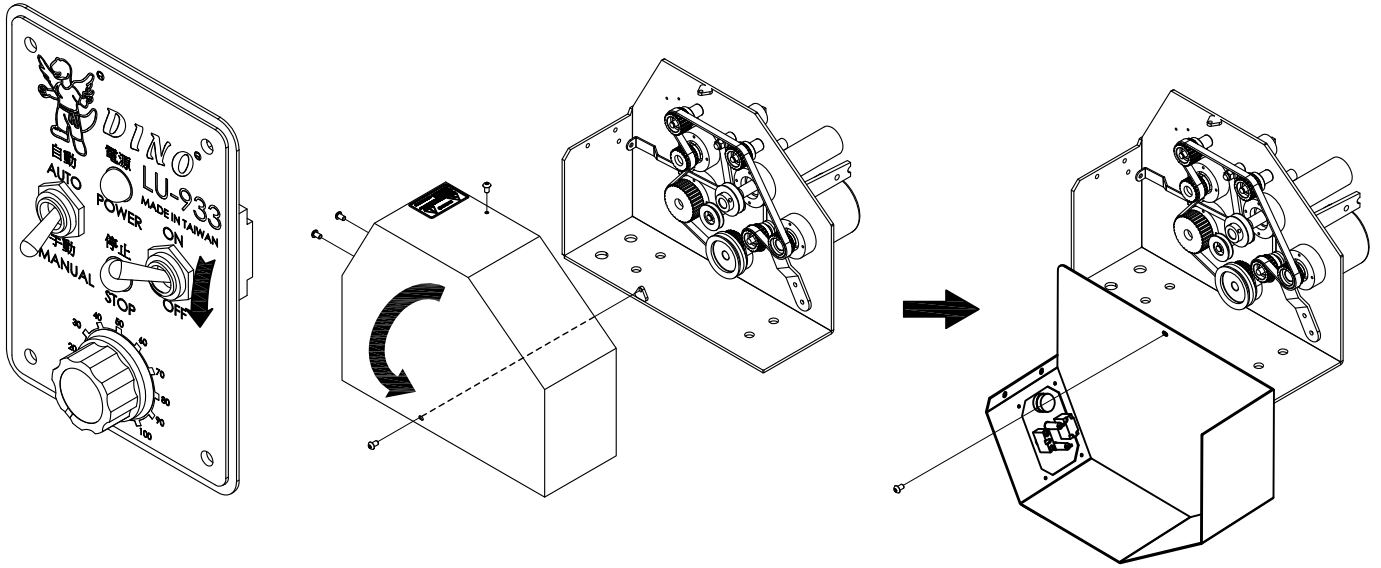
Troubleshooting

若開機後只有電源亮，不會運轉，可能保險絲燒壞，需更換新保險絲。

The fuse may damage and replace new fuse if the machine can't operate and only power light on after turning on the machine.

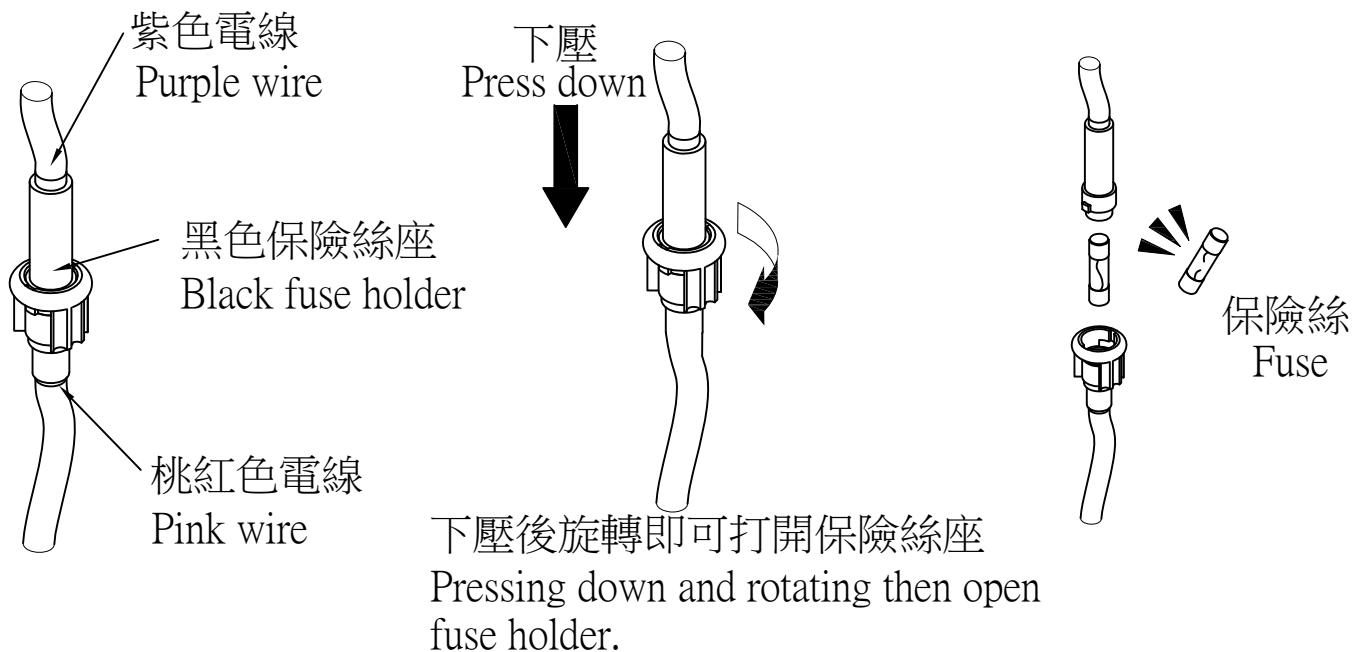
1. 關閉電源並拆下外殼

Turn off power and disassemble cover.



2. 打開保險絲座，更換燒壞的保險絲

Open fuse holder and replace damaged fuse.



3. 更換完後將保險絲座及外殼鎖上

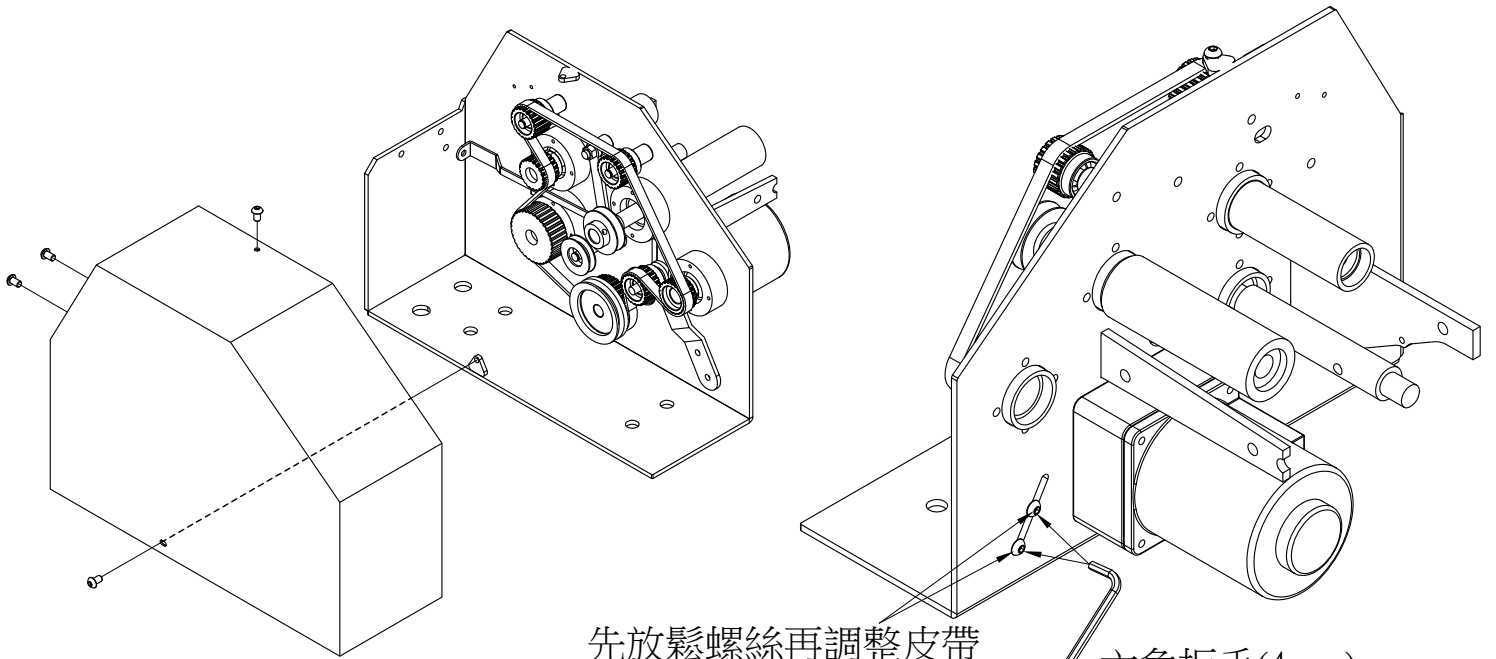
Please set the fuse holder and install cover back after replacing new fuse.

調整皮帶鬆緊度

Adjust the tightness of belt.

1. 拆下外殼，螺絲放鬆後調整皮帶

Disassemble cover and loose screws then adjust belt.



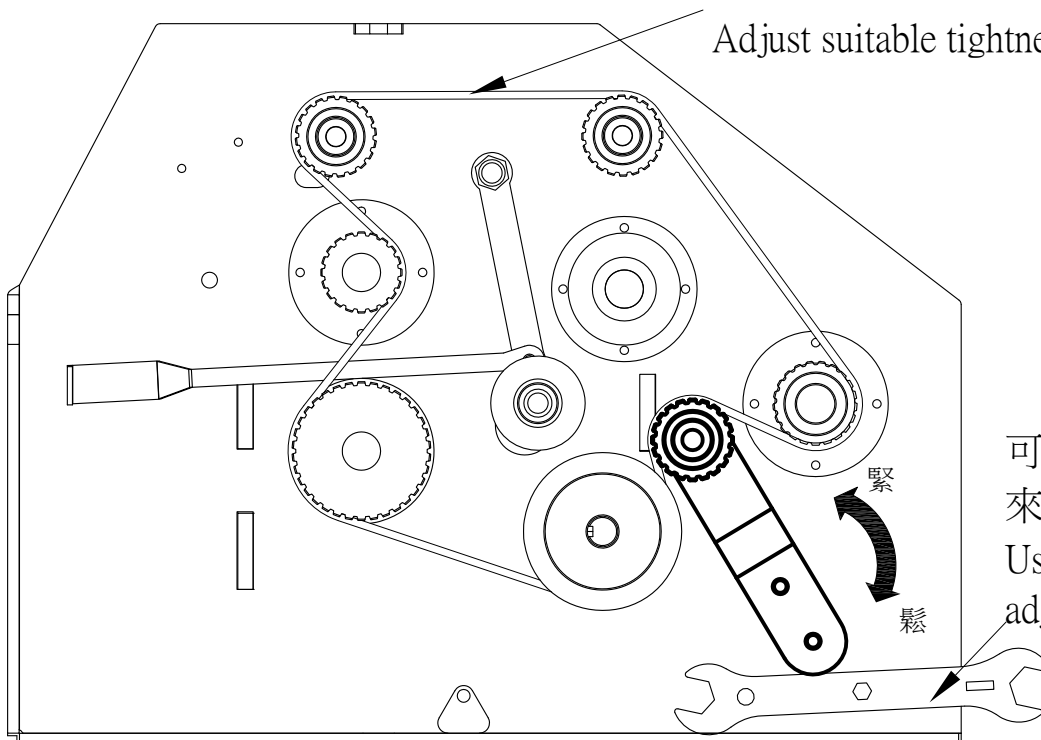
先放鬆螺絲再調整皮帶
Loose screw firstly and adjust belt.

六角扳手(4mm)
Hexagon tool (4mm)

2. 移動皮帶輪調整鬆緊度

Remove belt pulley to adjust tightness.

調整至適當緊度即可
Adjust suitable tightness.



可用六角扳手
來輔助調整鬆緊
Use hexagon tool to
adjust tightness.

3. 調整完皮帶後鎖緊螺絲，裝回外殼即可

Tighten the screws and install cover back after adjusting belt.

贈品使用方法：

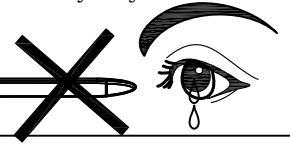
How To Use The Gift :

1、重複環保萬用繩

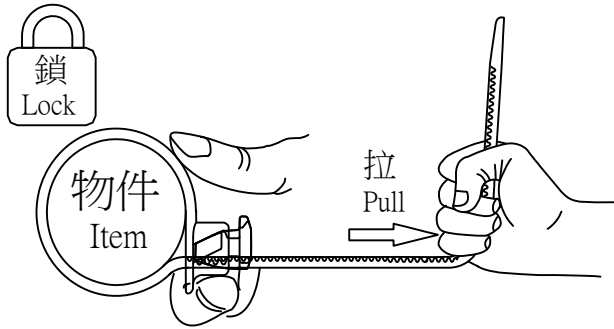
Reusable Eco-Friendly Universal Tie

小心刺傷眼睛！

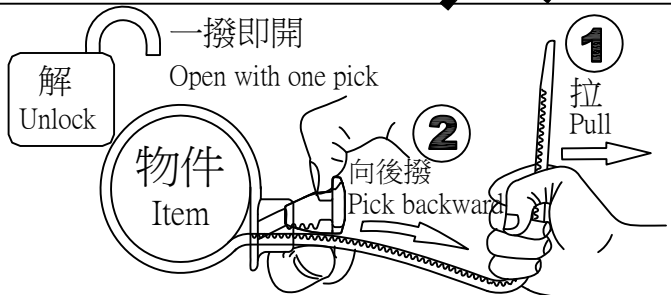
Caution for eye injuries !



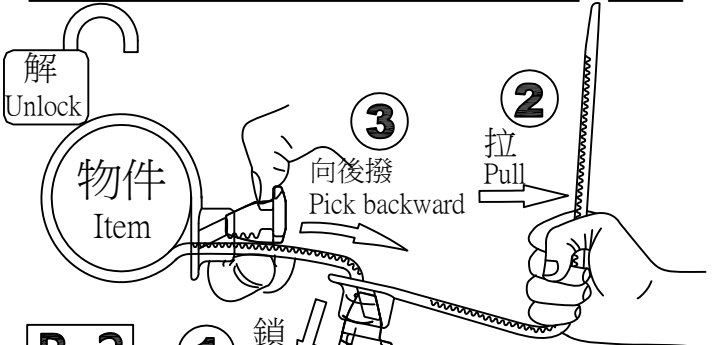
使用方法：
How to use :



A 將萬用繩尾端往後拉緊即可。
Pull the strap to fasten.



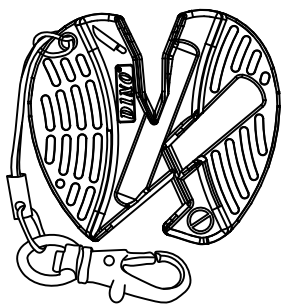
B-1 將萬用繩尾端往後拉，一撥即開。
Pull the universal tie backward and pick to open



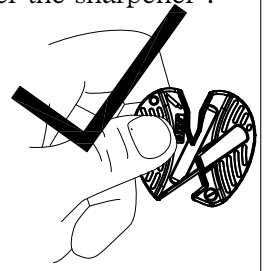
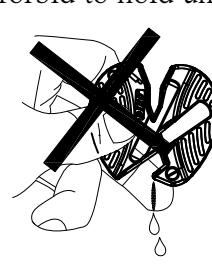
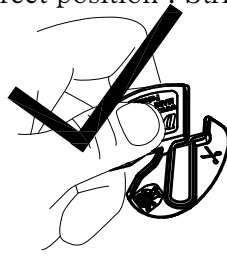
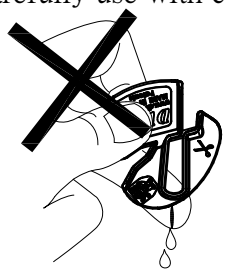
B-2 若尾端太短，可先將一根萬用繩連接在原萬用繩尾端，再往後拉，一撥即開。
If it's too short to open, connect another piece of universal tie to make it longer and follow the same step as above.

2、磨剪刀器使用方法：如圖面來回磨擦數次即可。

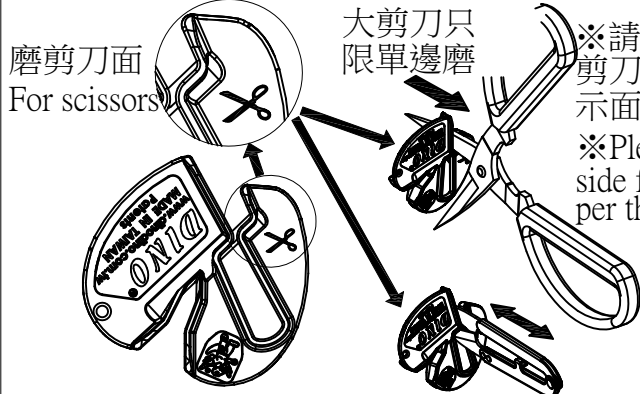
How to use Scissors Sharpener :Rubbing back and forth several times as figures.



請注意正確的握姿:磨刀時手嚴禁握在磨刀口的正下方！
Carefully use with correct position : Strictly forbid to hold under the sharpener !

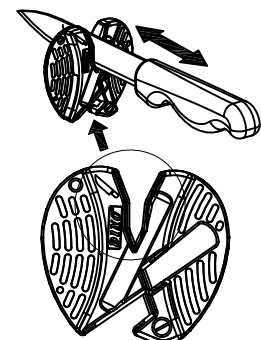


磨剪刀面
For scissors



大剪刀只限單邊磨

※請使用正確的磨剪刀面，剪刀圖示面為磨剪刀面。
※Please choose the right side for scissors or knives per the instruction.



"V"型槽為磨直刀口，兩面皆可磨。
Both side "V" notch is for knives.